

## MATERIAL SAFETY DATA SHEET

### SECTION 1

### PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT

**Product Name:** MOBIL ALMO 529  
**Product Description:** Base Oil and Additives  
**Product Code:** 201560B08040, 603209-00  
**Intended Use:** Drilling fluid, Lubricant

#### COMPANY IDENTIFICATION

**Manufacturer/Supplier:** ExxonMobil Asia Pacific Pte. Ltd (Company No.: 196800312N)  
1 Harbour Front Place  
#06-00 Harbour Front Tower One 098633 Singapore

**24 Hour Health Emergency  
Supplier General Contact** +1 703-253-4229/+1 703-527-3887  
(65) 6885 8000/86-21-24076000

**Supplier:** EQUATOR COMPANY LIMITED  
146 - 148 Khanh Hoi Street  
Ward 6, District 4, Ho Chi Minh City  
Vietnam  
**Supplier General Contact** +84 8 3940 6411

**Supplier:** Nam Giang Commercial Service Co., Ltd)  
202 Hoang Van Thu Street  
Ward 9, Phu Nhuan District  
Ho Chi Minh City Vietnam  
**Supplier General Contact** +84 28 73024500

**Supplier:** PAN International Petroleum Joint Stock Company  
53 Hoang Quoc Viet street  
Nghia Do Ward, Cau Giay District  
Hanoi Vietnam  
**Supplier General Contact** +84 24 32123939

### SECTION 2

### HAZARDS IDENTIFICATION

This material is not hazardous according to regulatory guidelines (see (M)SDS Section 15).

**Other hazard information:**

Product Name: MOBIL ALMO 529  
Revision Date: 13 Mar 2018  
Page 2 of 9

---

**PHYSICAL / CHEMICAL HAZARDS**

No significant hazards.

**HEALTH HAZARDS**

High-pressure injection under skin may cause serious damage. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Mists may be irritating to the eyes, nose, throat, and lungs. Excessive exposure may result in eye, skin, or respiratory irritation.

**ENVIRONMENTAL HAZARDS**

No significant hazards.

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

<b>SECTION 3</b>	<b>COMPOSITION / INFORMATION ON INGREDIENTS</b>
------------------	---

This material is defined as a mixture.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
SULFONIC ACIDS, PETROLEUM, CALCIUM SALTS	61789-86-4	0.1 - < 1%	H317

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

<b>SECTION 4</b>	<b>FIRST AID MEASURES</b>
------------------	---------------------------

**INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

**SKIN CONTACT**

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

**EYE CONTACT**

Flush thoroughly with water. If irritation occurs, get medical assistance.

**INGESTION**

First aid is normally not required. Seek medical attention if discomfort occurs.

**NOTE TO PHYSICIAN**

None

<b>SECTION 5</b>	<b>FIRE FIGHTING MEASURES</b>
------------------	-------------------------------

#### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

#### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Pressurized mists may form a flammable mixture.

**Hazardous Combustion Products:** Aldehydes, Hydrogen sulfide, Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulfur oxides

#### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** >220°C (428°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

<b>SECTION 6</b>	<b>ACCIDENTAL RELEASE MEASURES</b>
------------------	------------------------------------

#### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

#### PROTECTIVE MEASURES

Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

#### SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

Product Name: MOBIL ALMO 529

Revision Date: 13 Mar 2018

Page 4 of 9

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

## ENVIRONMENTAL PRECAUTIONS

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

## SECTION 7

## HANDLING AND STORAGE

### HANDLING

Avoid breathing mists or vapors. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

### STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers. Keep away from incompatible materials.

## SECTION 8

## EXPOSURE CONTROLS / PERSONAL PROTECTION

**Exposure limits/standards for materials that can be formed when handling this product:** When mists/aerosols can occur the following is recommended: 5 mg/m<sup>3</sup> - ACGIH TLV (inhalable fraction).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

### ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

### PERSONAL PROTECTION

Product Name: MOBIL ALMO 529

Revision Date: 13 Mar 2018

Page 5 of 9

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Particulate air-purifying respirator approved for dust / oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use. Nitrile, Viton

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended. Chemical type goggles should be worn during misting operations.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9

## PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

## GENERAL INFORMATION

**Physical State:** Liquid

**Color:** Amber

**Odor:** Characteristic

**Odor Threshold:** N/D

Product Name: MOBIL ALMO 529

Revision Date: 13 Mar 2018

Page 6 of 9

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15 °C):** 0.89  
**Flammability (Solid, Gas):** N/A  
**Flash Point [Method]:** >220°C (428°F) [ASTM D-92]  
**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0  
**Autoignition Temperature:** N/D  
**Boiling Point / Range:** > 316°C (600°F)  
**Decomposition Temperature:** N/D  
**Vapor Density (Air = 1):** > 2 at 101 kPa  
**Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20 °C  
**Evaporation Rate (n-butyl acetate = 1):** N/D  
**pH:** N/A  
**Log Pow (n-Octanol/Water Partition Coefficient):** > 3.5  
**Solubility in Water:** Negligible  
**Viscosity:** 172 cSt (172 mm<sup>2</sup>/sec) at 40 °C  
**Oxidizing Properties:** See Hazards Identification Section.

### OTHER INFORMATION

**Freezing Point:** N/D  
**Melting Point:** N/A  
**Pour Point:** -24°C (-11°F)  
**DMSO Extract (mineral oil only), IP-346:** < 3 %wt

<b>SECTION 10</b>	<b>STABILITY AND REACTIVITY</b>
-------------------	---------------------------------

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

<b>SECTION 11</b>	<b>TOXICOLOGICAL INFORMATION</b>
-------------------	----------------------------------

### INFORMATION ON TOXICOLOGICAL EFFECTS

<b>Hazard Class</b>	<b>Conclusion / Remarks</b>
<b>Inhalation</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
<b>Ingestion</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
<b>Skin</b>	

Product Name: MOBIL ALMO 529

Revision Date: 13 Mar 2018

Page 7 of 9

Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Based on assessment of the components.
<b>Eye</b>	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
<b>Sensitization</b>	
Respiratory Sensitization:	Not expected to be a respiratory sensitizer.
Skin Sensitization:	Not expected to be a skin sensitizer. Based on assessment of the components.
<b>Aspiration:</b>	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b>	Not expected to be a germ cell mutagen. Based on assessment of the components.
<b>Carcinogenicity:</b>	Not expected to cause cancer. Based on assessment of the components.
<b>Reproductive Toxicity:</b>	Not expected to be a reproductive toxicant. Based on assessment of the components.
<b>Lactation:</b>	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure:	Not expected to cause organ damage from a single exposure.
Repeated Exposure:	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

## OTHER INFORMATION

### For the product itself:

Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

### Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

### IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

## SECTION 12

## ECOLOGICAL INFORMATION

Product Name: MOBIL ALMO 529

Revision Date: 13 Mar 2018

Page 8 of 9

---

The information given is based on data available for the material, the components of the material, and similar materials.

## ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

## MOBILITY

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

## PERSISTENCE AND DEGRADABILITY

### Biodegradation:

Base oil component -- Expected to be inherently biodegradable

## BIOACCUMULATION POTENTIAL

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

## SECTION 13

## DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

## DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14

## TRANSPORT INFORMATION

**LAND** : Not Regulated for Land Transport

**SEA (IMDG)**: Not Regulated for Sea Transport according to IMDG-Code

**Marine Pollutant**: No



Product Name: MOBIL ALMO 529  
Revision Date: 13 Mar 2018  
Page 9 of 9

**AIR (IATA):** Not Regulated for Air Transport

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
-------------------	-------------------------------

This material is not considered hazardous according to the Law on Chemicals.

**REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS**

**Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA):**

AICS, DSL, IECSC, PICCS, TSCA

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
-------------------	--------------------------

**N/D = Not determined, N/A = Not applicable**

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H317: May cause allergic skin reaction; Skin Sensitization, Cat 1

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Dang Ngoc Hung Company Limited (D.N.H. Co., Ltd): Section 01: Supplier Mailing Address information was deleted.

Nam Giang Commercial Service Co., Ltd): Section 01: Supplier Mailing Address information was added.

PAN International Petroleum Joint Stock Company: Section 01: Supplier Mailing Address information was modified.

-----  
The information and recommendations contained herein are, to the best of ExxonMobil's knowledge and belief, accurate and reliable as of the date issued. You can contact ExxonMobil to insure that this document is the most current available from ExxonMobil. The information and recommendations are offered for the user's consideration and examination. It is the user's responsibility to satisfy itself that the product is suitable for the intended use. If buyer repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the container. Appropriate warnings and safe-handling procedures should be provided to handlers and users. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted. The term, "ExxonMobil" is used for convenience, and may include any one or more of ExxonMobil Chemical Company, Exxon Mobil Corporation, or any affiliates in which they directly or indirectly hold any interest.  
-----

DGN: 2008052XVN (1013453)  
-----