
SAFETY DATA SHEET

SECTION 1	PRODUCT AND COMPANY IDENTIFICATION
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PRODUCT

Product Name: MOBIL PYROTEC HFD 46
Product Description: Aryl Phosphate
Product Code: 201560106030, 620252-60
Intended Use: Hydraulic fluid

COMPANY IDENTIFICATION

Manufacturer/Supplier:
For details contact ExxonMobil International LLC
Taiwan Branch
6th Flr., No 2, Tun Hua South Road
IBM Building, Section 1
Taipei Taiwan

24 Hour Health Emergency	00801-863-136 (8:30 am - 16:30 pm) Mon-Fri
Supplier General Contact	886-2-2734-6888
FAX	886-2-2734-6999

SECTION 2	HAZARDS IDENTIFICATION
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This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

CLASSIFICATION:

Reproductive toxicant (fertility): Category 1B. Specific target organ toxicant (repeated exposure):
Category 2.
Acute aquatic toxicant: Category 1. Chronic aquatic toxicant: Category 1.

LABEL:

Symbol:

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 2 of 13



Signal Word: Danger

Hazard Statements:

Health: H360: May damage fertility. H373: May cause damage to organs through prolonged or repeated exposure. Liver, Adrenal, Ovaries, Testes, Epididymides

Environmental: H410: Very toxic to aquatic life with long lasting effects.

Precautionary Statements:

Prevention: P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P260: Do not breathe mist / vapours. P273: Avoid release to the environment. P280: Wear protective gloves and clothing.

Response: P308 + P313: IF exposed or concerned: Get medical advice/attention. P314: Get medical advice/attention if you feel unwell. P391: Collect spillage.

Storage: P405: Store locked up.

Disposal: P501: Dispose of contents and container in accordance with local regulations.

Contains: TRIXYLENYL PHOSPHATE

Other hazard information:

PHYSICAL / CHEMICAL HAZARDS

No significant hazards.

HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. Excessive exposure may result in eye, skin, or respiratory irritation.

ENVIRONMENTAL HAZARDS

No additional hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks

Product Name: MOBIL PYROTEC HFD 46
Revision Date: 29 Jul 2020
Page 3 of 13

which may vary from person to person.

SECTION 3	COMPOSITION / INFORMATION ON INGREDIENTS
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This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
PHENOL, DIMETHYL-, PHOSPHATE (3:1)	25155-23-1	> 99 %	H360(1B)(F), H373, H400(M factor 10), H410(M factor 1)
TRICRESYL PHOSPHATE	1330-78-5	0.1 - < 1%	H361(F), H400(M factor 1), H410(M factor 1)

TCSCA: Toxic Chemical Substances: None.

* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

SECTION 4	FIRST AID MEASURES
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INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

Seek immediate medical attention.

NOTE TO PHYSICIAN

None

PRECAUTIONS FOR FIRST AID RESPONDERS

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 4 of 13

See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Headache, dizziness, drowsiness, nausea and other CNS effects. Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Water Spray, Fog, CO₂, dry chemical, or Alcohol Resistant Foam

Inappropriate Extinguishing Media: Straight Streams of Water or Regular Foam

FIRE FIGHTING

Fire Fighting Instructions: Move containers from fire area if you can do so without risk. Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Pressurized mists may form a flammable mixture.

Hazardous Combustion Products: Incomplete combustion products, Oxides of carbon, Phosphorus oxides, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: 250 C (482 F) [ASTM D-92]

Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D

Autoignition Temperature: 575 C (1067 F)

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Report spills as required to appropriate authorities. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. Avoid contact with spilled material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 5 of 13

necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do it without risk. Do not touch or walk through spilled material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do it without risk. Warn other shipping. Material will sink. Remove material, as much as possible, using mechanical equipment.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Remove debris in path of spill prior to oiling and remove contaminated debris from shoreline and water surface and dispose of according to local regulations. Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7	HANDLING AND STORAGE
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HANDLING

Avoid all personal contact. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Static Accumulator: This material is a static accumulator.

STORAGE

The type of container used to store the material may affect static accumulation and dissipation. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high temperatures. Do not store in open or unlabelled containers.

SECTION 8	EXPOSURE CONTROLS / PERSONAL PROTECTION
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Biological limits

No biological limits allocated.

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator Particulate

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves. Nitrile, Viton

Eye Protection: If contact is likely, safety glasses with side shields are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 7 of 13

literature or manufacturer data. The types of clothing to be considered for this material include:
Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9	PHYSICAL AND CHEMICAL PROPERTIES
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Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid
Color: Colorless
Odor: Characteristic
Odor Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 20 C): 1.13
Flammability (Solid, Gas): N/A
Flash Point [Method]: 250 C (482 F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: 575 C (1067 F)
Boiling Point / Range: > 300 C (572 F) [Estimated]
Decomposition Temperature: N/D
Vapor Density (Air = 1): N/D
Vapor Pressure: [N/D at 20 C] | 0.044 kPa (0.33 mm Hg) at 200 C [Estimated]
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/D
Log Pow (n-Octanol/Water Partition Coefficient): 5.63 [Estimated]
Solubility in Water: Negligible
Viscosity: 43.3 cSt (43.3 mm²/sec) at 40 C
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 8 of 13

Pour Point: -20 C (-4 F)

SECTION 10	STABILITY AND REACTIVITY
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STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Excessive heat. Moisture. High energy sources of ignition.

MATERIALS TO AVOID: Strong Acids, Strong Bases, Strong oxidizers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11	TOXICOLOGICAL INFORMATION
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INFORMATION ON TOXICOLOGICAL EFFECTS

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Base on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Base on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Base on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Negligible irritation to skin at ambient temperatures. Base on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Base on assessment of the components.
Sensitization	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Base on assessment of the components.
Aspiration: Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Base on assessment of the components.
Carcinogenicity: No end point data for	Not expected to cause cancer. Base on assessment of the

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 9 of 13

material.	components.
Reproductive Toxicity: No end point data for material.	Caused damage to fertility in laboratory animals, but the relevance to humans is uncertain. Base on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Concentrated, prolonged or deliberate exposure may cause organ damage. Base on assessment of the components.

OTHER INFORMATION

For the product itself:

Target Organs Repeated Exposure: Liver, Adrenal, Ovaries, Testes, Epididymides

Contains:

Trixylenyl Phosphate (TXP): Exposure to large amounts over a prolonged time may cause neurological effects. The potential for delayed peripheral neuropathy is very low and will be dependent on the level of ortho isomer.

Tricresyl phosphate (TCP): TCP (<9% ortho isomer) administered to rats by oral gavage in a one-generation reproduction/developmental toxicology study adversely affected both males and females. TCP-treated male rats had decreased sperm concentration and motility, abnormal sperm morphology and adverse histologic changes in the testes and epididymides. Adverse histologic changes were also observed in the ovaries of TCP-treated female rats. The percent of sperm-positive females littering was significantly reduced in the TCP-treatment groups with only one of twenty females in the high dose group delivering young. Developmental parameters were unaffected by TCP exposure. Impaired fertility and decreased sperm motility following TCP treatment have also been reported in a reproduction toxicity study in mice.

Trixylenyl phosphate (TXP). In a Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Study (OECD 422) TXP administered by oral gavage to male and female rats adversely affected reproductive outcome in the mid- and high dose animals. Successful pregnancies occurred in 100% of control and low dose female rats, in only 18% of the mid-dose females, and in none (0%) of the high dose females, although the infertility was shown to be fully reversible within 4 weeks after exposure was discontinued, indicating that the reproductive effect was not permanent.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 10 of 13

SECTION 12	ECOLOGICAL INFORMATION
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The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Expected to be very toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

MOBILITY

Material -- Low water solubility, expected to sink and migrate into the sediment. Expected to partition to sediment and wastewater solids.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Material -- Expected to be persistent.

BIOACCUMULATION POTENTIAL

Material -- Has the potential to bioaccumulate.

ECOLOGICAL DATA

Ecotoxicity

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	48 hour(s)	Daphnia magna	EC50 0.06 mg/l
Aquatic - Acute Toxicity	96 hour(s)	Pimephales promelas	LC50 >1.12 mg/l
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	NOEC >1.01 mg/l
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	EC50 >1.01 mg/l

Persistence, Degradability and Bioaccumulation Potential

Media	Test Type	Duration	Test Results
Water	Ready Biodegradability	28 day(s)	Percent Degraded 0
Octanol-Water	Calculated		log Kow 5.63

SECTION 13	DISPOSAL CONSIDERATIONS
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 11 of 13

DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products. Protect the environment. Dispose of used oil at designated sites. Minimize skin contact. Do not mix used oils with solvents, brake fluids or coolants.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14**TRANSPORT INFORMATION****LAND (ADR)**

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trixylenyl Phosphate)
Hazard Class: 9
Hazchem Code: 3Z
UN Number: 3082
Packing Group: III
Label(s) / Mark(s): 9, EHS

SEA (IMDG)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trixylenyl Phosphate)
Hazard Class & Division: 9
EMS Number: F-A, S-F
UN Number: 3082
Packing Group: III
Marine Pollutant: Yes
Label(s): 9
Transport Document Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trixylenyl Phosphate), 9, PG III, MARINE POLLUTANT

Footnote: Not subject to the provisions of UN3082 Environmentally hazardous substances liquid, n.o.s., if shipped in quantities of 5 liters or less per single or inner combination packaging as per IMDG code 2.10.2.7.

AIR (IATA)

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trixylenyl Phosphate)
Hazard Class & Division: 9
UN Number: 3082

Product Name: MOBIL PYROTEC HFD 46

Revision Date: 29 Jul 2020

Page 12 of 13

Packing Group: III

Label(s) / Mark(s): 9, EHS

Transport Document Name: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Trixylenyl Phosphate), 9, PG III

[Footnote: Not subject to the provisions of UN3082 Environmentally hazardous substances liquid, n.o.s., if shipped in quantities of 5 liters or less per single or inner combination packaging as per Special Provision A197.]

SECTION 15	REGULATORY INFORMATION
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This material is considered hazardous according to The Regulations on Labelling and Hazard Communications for Hazardous Materials.

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Toxic and Concerned Chemical Substances Control Act (TCCSCA): Not Regulated

Listed or exempt from listing/notification on the following chemical inventories (May contain substance(s) subject to notification to the EPA Active TSCA inventory prior to import to USA):
AIIC, DSL, IECSC, ISHL, TCSI, TSCA

SECTION 16	OTHER INFORMATION
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REFERENCES: Sources of information used in preparing this SDS included one or more of the following: results from in house or supplier toxicology studies, CONCAWE Product Dossiers, publications from other trade associations, such as the EU Hydrocarbon Solvents REACH Consortium, U.S. HPV Program Robust Summaries, the EU IUCLID Data Base, U.S. NTP publications, and other sources, as appropriate.

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H360(1B)(F): May damage fertility; Repro Tox, Cat 1B (Fertility)

H361(F): Suspected of damaging fertility; Repro Tox, Cat 2 (Fertility)

H373: May cause damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 2

H400: Very toxic to aquatic life; Acute Env Tox, Cat 1

H410: Very toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 1

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

GHS Environmental Symbol information was modified.

GHS Health Symbol information was modified.

Section 10: Conditions to Avoid information was modified.

Section 12: Environmental fate table in section 12 information was modified.

Section 12: Environmental tox table in section 12 information was modified.



Product Name: MOBIL PYROTEC HFD 46
Revision Date: 29 Jul 2020
Page 13 of 13

Section 15: National Chemical Inventory Listing information was modified.

Prepared by: ExxonMobil Biomedical Sciences Inc, Annadale, New Jersey, USA
Local contact: Kuang Shyi-Shin (EMICT), Tel# 886-02-2734 6888
Preparation date: 29 Jul 2020 -----

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