

Product Name: VACMUL EDM 3  
Revision Date: 12 Jan 2022  
Issue Date: 8 April 2016

SDS Number: 7040176XCN  
Version: 1.02

## SAFETY DATA SHEET

### SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT

Product Name: VACMUL EDM 3  
Product Description: Aliphatic Hydrocarbon  
Product Code: 201570200535, 671909-80  
Recommended Use: Electrical Discharge Machine (EDM) Oil

#### COMPANY IDENTIFICATION

Supplier: ExxonMobil (China) Investment Co., Ltd.  
17/F., Metro Tower  
30 Tian Yao Qiao Road  
Shanghai 200030 China

24 Hour Emergency Telephone	(+86) 0532-83889090
Supplier General Contact	(+86) 021-34116000
E-Mail	consumerservice@mobil.com.cn
FAX	(+86) 021-23515968

Supplier: EXXONMOBIL CHEMICAL SERVICES (SHANGHAI) CO., LTD  
1099 Zixing Road  
Minhang District  
Shanghai, CN China

24 Hour Emergency Telephone	(+86) 0532-83889090
Supplier General Contact	(+86) 021-34116000
E-Mail	consumerservice@mobil.com.cn
FAX	(+86) 021-23515968

### SECTION 2 HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW:

**Physical State:** Liquid **Colour:** Clear and Bright **Odour:** Characteristic  
H304: May be fatal if swallowed and enters airways.

High-pressure injection under skin may cause serious damage. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye

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irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Repeated exposure may cause skin dryness or cracking. Mists may be irritating to the eyes, nose, throat, and lungs. Excessive exposure may result in eye, skin, or respiratory irritation.

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

## CLASSIFICATION:

Aspiration toxicant: Category 1.

**LABEL:**

**Symbol:**



**Signal Word:** Danger

## Hazard Statements:

Health: H304: May be fatal if swallowed and enters airways.

## Precautionary Statements:

Response: P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P331: Do NOT induce vomiting.

Storage: P405: Store locked up.

Disposal: P501: Dispose of contents and container in accordance with local regulations.

**Contains:** HYDROTREATED LIGHT DISTILLATE

## Other hazard information:

## PHYSICAL / CHEMICAL HAZARDS

No significant hazards.

## HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. This product may be used in certain

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applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Repeated exposure may cause skin dryness or cracking. Mists may be irritating to the eyes, nose, throat, and lungs. Excessive exposure may result in eye, skin, or respiratory irritation.

**ENVIRONMENTAL HAZARDS**

No significant hazards.

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

This material is defined as a complex substance.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
DISTILLATES (PETROLEUM), HYDROTREATED LIGHT (DEAROMATIZED HEAVY MINERAL SPIRIT 200-250)	64742-47-8	90 - < 100%	H304

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**SECTION 4 FIRST AID MEASURES****FIRST AID:****INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

**SKIN CONTACT**

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

**EYE CONTACT**

Flush thoroughly with water. If irritation occurs, get medical assistance.

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**INGESTION**

Seek immediate medical attention. Do not induce vomiting.

**IMPORTANT SYMPTOMS AND HEALTH EFFECTS**

Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.

**ADVICE TO PROTECT RESCUER**

Please refer to Section 8 for personal protection information.

**NOTE TO PHYSICIAN**

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

**SECTION 5 FIRE FIGHTING MEASURES****EXTINGUISHING MEDIA**

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight streams of water

**SPECIAL HAZARD WHEN ON FIRE**

In case of fire, see below for hazardous combustion products. Containers exposed to excessive heat from a fire may rupture.

**FIRE FIGHTING INSTRUCTIONS AND PROTECTIVE MEASURES****FIRE FIGHTING**

**Fire Fighting Instructions:** Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Pressurised mists may form a flammable mixture.

**Hazardous Combustion Products:** Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulphur oxides

**FLAMMABILITY PROPERTIES**

**Flash Point [Method]:** >105 C (221 F) [ASTM D-93]

**Flammable Limits (Approximate volume % in air):** LEL: 0.5 UEL: 4.6

**Autoignition Temperature:** 243 C (469 F)

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## SECTION 6 ACCIDENTAL RELEASE MEASURES

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

### PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H<sub>2</sub>S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

### ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

### SPILL MANAGEMENT

**Land Spill:** Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

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**SECTION 7 HANDLING AND STORAGE****HANDLING**

Avoid breathing mists or vapour. Avoid contact with skin. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers.

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION****EXPOSURE LIMIT VALUES**

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard			Note	Source	Year
HYDROTREATED LIGHT DISTILLATE [Total Hydrocarbons]	Vapour.	RCP - TWA	1200 mg/m <sup>3</sup>	143 ppm		ExxonMobil	2009

**Exposure limits/standards for materials that can be formed when handling this product:** When mists / aerosols can occur, the following are recommended: 5 mg/m<sup>3</sup> - ACGIH TLV (inhalable fraction).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

**ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded.

**PERSONAL PROTECTION**

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Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:  
Half-face filter respirator Organic vapour

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical-resistant gloves are recommended. If contact with forearms is likely, wear gauntlet-style gloves. Nitrile, Viton

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended. Chemical type goggles should be worn during misting operations.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:  
If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

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**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

## GENERAL INFORMATION

Physical State: Liquid  
Colour: Clear and Bright  
Odour: Characteristic  
Odour Threshold: N/D

## IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 0.8  
Flash Point [Method]: >105 °C (221 °F) [ ASTM D-93]  
Flammable Limits (Approximate volume % in air): LEL: 0.5 UEL: 4.6  
Flammability (Solid, Gas): N/A  
Autoignition Temperature: 243 °C (469 °F)  
Boiling Point / Range: 240 °C (464 °F) - 275 °C (527 °F)  
Vapour Density (Air = 1): > 2 at 101 kPa  
Vapour Pressure: 0.003 kPa (0.02 mm Hg) at 20 °C  
Evaporation Rate (n-butyl acetate = 1): < 0.01 [vs. n-Butyl Acetate = 1]  
pH: N/A  
Log Pow (n-Octanol/Water Partition Coefficient): N/D  
Solubility in Water: Negligible  
Viscosity: 2.6 cSt (2.6 mm<sup>2</sup>/sec) at 40 °C  
Freezing Point: N/D  
Melting Point: N/A  
Decomposition Temperature: N/D  
Oxidizing Properties: See Hazards Identification Section.

## OTHER INFORMATION

Pour Point: -48 °C (-54 °F)

## SECTION 10 STABILITY AND REACTIVITY

**STABILITY:** Material is stable under normal conditions.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidisers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.



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## SECTION 11 TOXICOLOGICAL INFORMATION

### INFORMATION ON TOXICOLOGICAL EFFECTS

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
<b>Inhalation</b>	
Acute Toxicity: (Rat) 4 hour(s) LC50 > 5000 mg/m3 (Vapour)	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 403
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
<b>Ingestion</b>	
Acute Toxicity (Rat): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 401
<b>Skin</b>	
Acute Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 402
Skin Corrosion/Irritation: Data available.	May dry the skin leading to discomfort and dermatitis. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 404
<b>Eye</b>	
Serious Eye Damage/Irritation: Data available.	May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 405
<b>Sensitisation</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: Data available.	Not expected to be a skin sensitizer. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 406
<b>Aspiration:</b> Data available.	May be fatal if swallowed and enters airways. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> Data available.	Not expected to be a germ cell mutagen. Based on test data for structurally similar materials. Test method unavailable.
<b>Carcinogenicity:</b> Data available.	Not expected to cause cancer. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 451
<b>Reproductive Toxicity:</b> Data available.	Not expected to be a reproductive toxicant. Based on test data for structurally similar materials. Test method unavailable.
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.

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Repeated Exposure: Data available.	Not expected to cause organ damage from prolonged or repeated exposure. Based on test data for structurally similar materials. Test method unavailable.
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## OTHER INFORMATION

### For the product itself:

High vapour/aerosol concentrations (attainable at elevated temperatures well above ambient) are irritating to the eyes and respiratory tract and may cause headaches, dizziness, anaesthesia, drowsiness, unconsciousness, and other central nervous system effects. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

## IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

## SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

## ECOTOXICITY

Material -- Not expected to be harmful to aquatic organisms.

## PERSISTENCE AND DEGRADABILITY

### Biodegradation:

Material -- Expected to be readily biodegradable.

### Atmospheric Oxidation:

Material -- Expected to degrade rapidly in air

## MOBILITY

Material -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

## SECTION 13 DISPOSAL CONSIDERATIONS

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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Waste producers need to assess the actual process used when generating the waste and its contaminants in order to assign the proper waste disposal code(s).

## DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14 TRANSPORT INFORMATION

China List of Dangerous Goods (GB 12268 - 2012) : Not Regulated for Land Transport

## INTERNATIONAL CLASSIFICATION FOR TRANSPORT

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

## SECTION 15 REGULATORY INFORMATION

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

## REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

The General Rules for preparation of precautionary label for Chemicals (GB 15258-2009):  
Regulated

Law of the People's Republic of China on Prevention and Control of Environmental Pollution by Solid Waste: See Disposal Considerations section.

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Listed or exempt from listing/notification on the following chemical inventories : AIIC, DSL, ENCS, IECSC, ISHL, KECI, PICCS, TCSI, TSCA

## SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

### THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Section 01: Product Code information was modified.

Section 08: Exposure Limits Table information was modified.

Section 15: National Chemical Inventory Listing information was modified.

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