SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: **MOBILCUT 100**
Product Description: Base Oil and Additives
Product Code: 201570301015, 662106
Intended Use: Water-miscible cutting fluid

COMPANY IDENTIFICATION

Supplier: **AMPOL AUSTRALIA PETROLEUM PTY LTD**
ABN 17 000 032 128
29-33 Bourke Rd
Alexandria
New South Wales 2015 Australia

24 Hour Emergency Telephone	1800 033 111
Product Technical Information	1300364169
Supplier General Contact	+612 9250-5000
FAX	+612 9250-5742

SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

GHS CLASSIFICATION:

Eye irritation: Category 2A.

GHS Label Elements:

Pictogram:



Signal Word: Warning

Hazard Statements:

Health: H319: Causes serious eye irritation.

Precautionary Statements:

Prevention: P264: Wash skin thoroughly after handling. P280: Wear eye / face protection.
Response: P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P332 + P313: If skin irritation occurs: Get medical advice/attention. P337 + P313: If eye irritation persists: Get medical advice/attention.

Contains: FATTY ACIDS, TALL-OIL, POTASSIUM SALT; FATTY ACIDS, TALL-OIL, REACTION PRODUCTS WITH ETHANOLAMINE; SODIUM PETROLEUM SULPHONATE

Contains: SODIUM PETROLEUM SULPHONATE May produce an allergic reaction.

Other hazard information:

Physical / Chemical Hazards:
No significant hazards.

Health Hazards:
High-pressure injection under skin may cause serious damage. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma.

Environmental Hazards:
No significant hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
FATTY ACIDS, TALL-OIL, POTASSIUM SALT	61790-44-1	1 - < 5%	H315, H319(2A)
FATTY ACIDS, TALL-OIL, REACTION PRODUCTS WITH ETHANOLAMINE	68440-25-5	1 - < 5%	H315, H318
SODIUM PETROLEUM SULPHONATE	68608-26-4	1 - < 5%	H317, H319(2A)

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. Other ingredients determined not to be hazardous up to 100%.

SECTION 4 FIRST AID MEASURES

INHALATION
Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use

adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

NOTE TO PHYSICIAN

Pre-existing conditions which may be aggravated by exposure include emphysema and asthma.

PRE-EXISTING MEDICAL CONDITIONS WHICH MAY BE AGGRAVATED BY EXPOSURE

Pre-existing conditions which may be aggravated by exposure include emphysema and asthma.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

Unusual Fire Hazards: Pressurised mists may form a flammable mixture. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Oxides of carbon, Smoke, Fume, Sulphur oxides

FLAMMABILITY PROPERTIES

Flash Point [Method]: >179°C (354°F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: N/D

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SECTION 7 HANDLING AND STORAGE

HANDLING

Avoid breathing mists or vapour. Avoid contact with skin. Avoid contact with eyes. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

Static Accumulator: This material is a static accumulator.

STORAGE
The type of container used to store the material may affect static accumulation and dissipation. Do not store in open or unlabelled containers.

Material is defined under the National Standard [NOHSC:1015] Storage and Handling of Workplace Dangerous Goods.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

Biological limits

No biological limits allocated.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:
No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
Particulate
Particulate air-purifying respirator approved for dust or oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:
Nitrile,Viton
Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

Eye Protection: Chemical goggles are recommended.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practise good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid
Colour: Amber
Odour: Characteristic
Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 15 °C): 0.89
Flammability (Solid, Gas): N/A
Flash Point [Method]: >179°C (354°F) [ASTM D-92]
Flammable Limits (Approximate volume % in air): LEL: N/D UEL: N/D
Autoignition Temperature: N/D
Boiling Point / Range: > 270°C (518°F)
Decomposition Temperature: N/D
Vapour Density (Air = 1): > 2 at 101 kPa
Vapour Pressure: < 0.013 kPa (0.1 mm Hg) at 20 ºC
Evaporation Rate (n-butyl acetate = 1): N/D
pH: N/D
Log Pow (n-Octanol/Water Partition Coefficient): N/D
Solubility in Water: Readily Emulsifies
Viscosity: 50 cSt (50 mm2/sec) at 40 ºC
Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

Freezing Point: N/D
Melting Point: N/A
Pour Point: -10°C (14°F)
DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.

CONDITIONS TO AVOID: Heat/ Freezing temperatures. High energy sources of ignition.

INCOMPATIBLE MATERIALS: Strong oxidisers

HAZARDOUS DECOMPOSITION PRODUCTS: Material does not decompose at ambient temperatures.

POSSIBILITY OF HAZARDOUS REACTIONS: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation (Rabbit): Data available.	Irritating to the skin. Based on assessment of the components. Test(s) equivalent or similar to OECD Guideline
Eye	
Serious Eye Damage/Irritation (Rabbit): Data available.	Irritating and will injure eye tissue. Based on assessment of the components. Test(s) equivalent or similar to OECD Guideline
Sensitisation	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	Not expected to be a skin sensitizer. Based on assessment of the components.
Aspiration: Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

OTHER INFORMATION

For the product itself:

Component concentrations in this formulation would not be expected to cause skin sensitization, based on tests of the components, this formulation, or similar formulations.

Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

Contains:
Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

IARC Classification:
The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--
1 = IARC 1 2 = IARC 2A 3 = IARC 2B

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY
Material -- Not expected to be harmful to aquatic organisms.

PERSISTENCE AND DEGRADABILITY
Biodegradation:
Base oil component -- Expected to be inherently biodegradable

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

DISPOSAL RECOMMENDATIONS
Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

LAND (ADG) : Not Regulated for Land Transport

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

This material is considered hazardous according to Australia Model Work Health and Safety Regulations.

Product is not regulated according to Australian Dangerous Goods Code.

No Poison Schedule number allocated by the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act.

AS1940 COMBUSTIBLE CLASS: C2

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

Listed or exempt from listing/notification on the following chemical inventories : AIIC, DSL, IECSC, KECI, TCSI, TSCA

SECTION 16 OTHER INFORMATION

KEY TO ABBREVIATIONS AND ACRONYMS:

N/D = Not determined, N/A = Not applicable, STEL = Short-Term Exposure Limit, TWA = Time-Weighted Average

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):
H315: Causes skin irritation; Skin Corr/Irritation, Cat 2
H317: May cause allergic skin reaction; Skin Sensitisation, Cat 1
H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1
H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:
Hazard Identification: Health Hazards information was modified.
Section 01: Company Mailing Address information was modified.
Section 07: Handling and Storage - Handling information was modified.
Section 08: Hand Protection information was modified.
Section 08: Respiratory Protection information was modified.
Section 08: Skin and Body Protection information was modified.
Section 11: Skin Irritation Conclusion information was modified.
Section 15: National Chemical Inventory Listing information was modified.

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Prepared by: Exxon Mobil Corporation
EMBSI, Clinton NJ USA
Contact Point: See Section 1 for Local Contact number

End of (M)SDS