

Product Name: MOBILCUT 100

Revision Date: 16 May 2022

Issue Date: 21 Oct 2014

SDS Number: 7108716XCN

Version: 4.04

SAFETY DATA SHEET

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

PRODUCT

Product Name: MOBILCUT 100

Product Description: Base Oil and Additives

Product Code: 201570301015, 662106

Recommended Use: Water-miscible cutting fluid

COMPANY IDENTIFICATION

Supplier: ExxonMobil (China) Investment Co., Ltd.

17/F., Metro Tower

30 Tian Yao Qiao Road

Shanghai 200030 China

24 Hour Emergency Telephone

(+86) 0532-83889090

Supplier General Contact

(+86) 021-34116000

E-Mail

consumerservice@mobil.com.cn

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Supplier:

EXXONMOBIL CHEMICAL SERVICES (SHANGHAI) CO., LTD

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Shanghai, CN China

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SECTION 2 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

Physical State: Liquid **Colour:** Brown **Odour:** Characteristic

H316: Causes mild skin irritation. H317: May cause an allergic skin reaction. H401: Toxic to aquatic life. H412: Harmful to aquatic life with long lasting effects.

High-pressure injection under skin may cause serious damage. This product may be used in certain

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applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Mildly irritating to skin with prolonged exposure.

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

CLASSIFICATION:

Skin irritation: Category 3. Skin Sensitizer: Category 1.

Acute aquatic toxicant: Category 2. Chronic aquatic toxicant: Category 3.

LABEL:

Symbol:



Signal Word: Warning

Hazard Statements:

Health: H316: Causes mild skin irritation. H317: May cause an allergic skin reaction.

Environmental: H401: Toxic to aquatic life. H412: Harmful to aquatic life with long lasting effects.

Precautionary Statements:

Prevention: P261: Avoid breathing mist / vapours. P272: Contaminated work clothing should not be allowed out of the workplace. P273: Avoid release to the environment. P280: Wear protective gloves.

Response: P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P333 + P313: If skin irritation or rash occurs: Get medical advice/attention. P362 + P364: Take off contaminated clothing and wash it before reuse.

Disposal: P501: Dispose of contents and container in accordance with local regulations.

Contains: 1,2-BENZISOTHIAZOL-3(2H)-ONE

Other hazard information:**PHYSICAL / CHEMICAL HAZARDS**

No significant hazards.

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HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. This product may be used in certain applications where misting can occur. Excessive exposure to liquids and mists may cause skin and eye irritation. In addition, excessive exposure to mists may cause respiratory irritation and damage and aggravate pre-existing emphysema or asthma. Mildly irritating to skin with prolonged exposure.

ENVIRONMENTAL HAZARDS

No additional hazards.

NOTE: This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
1,2-BENZISOTHIAZOL-3(2H)-ONE	2634-33-5	0.1 - < 0.25%	H302, H317, H315, H318, H400(M factor 1), H411
1-DODECANOL	112-53-8	0.1 - < 0.25%	H319(2A), H400(M factor 1), H411
1-ETHOXY-3- (HEPTADECYLOXY) PROPANE	68002-96-0	1 - < 5%	H402, H412
DODECAN-1-OL, ETHOXYLATED	9002-92-0	1 - < 2.5%	H302, H319(2A), H400(M factor 1), H412
POTASSIUM HYDROXIDE	1310-58-3	0.1 - < 1%	H290, H302, H314(1A)
TALL OIL FATTY ACIDS, DIETHANOLAMIDE	68155-20-4	1 - < 5%	H315, H319(2A), H401, H411

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4 FIRST AID MEASURES**FIRST AID:****INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

SKIN CONTACT

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Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

IMPORTANT SYMPTOMS AND HEALTH EFFECTS

Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection. Itching and rash from allergic skin reaction.

ADVICE TO PROTECT RESCUER

Please refer to Section 8 for personal protection information.

NOTE TO PHYSICIAN

Pre-existing conditions which may be aggravated by exposure include emphysema and asthma.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Inappropriate Extinguishing Media: Straight streams of water

SPECIAL HAZARD WHEN ON FIRE

In case of fire, see below for hazardous combustion products. Containers exposed to excessive heat from a fire may rupture.

FIRE FIGHTING INSTRUCTIONS AND PROTECTIVE MEASURES

FIRE FIGHTING

Fire Fighting Instructions: Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

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Unusual Fire Hazards: Pressurised mists may form a flammable mixture.

Hazardous Combustion Products: Incomplete combustion products, Nitrogen oxides, Oxides of carbon, Smoke, Fume

FLAMMABILITY PROPERTIES

Flash Point [Method]: >100 C (212 F) [EN/ISO 2592]

Flammable Limits (Approximate volume % in air): LEL: 0.6 UEL: 6.5

Autoignition Temperature: N/D

SECTION 6 ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: respiratory protection will be necessary only in special cases, e.g., formation of mists. Half-face or full-face respirator with filter(s) for dust/organic vapor or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to hydrocarbons are recommended. Gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

SPILL MANAGEMENT

Land Spill: Stop leak if you can do so without risk. Do not touch or walk through spilled material. Recover by pumping or with suitable absorbent.

Water Spill: Stop leak if you can do so without risk. Seek advice of a specialist This product

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emulsifies, disperses or is miscible in water.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

SECTION 7 HANDLING AND STORAGE

HANDLING

Avoid breathing mists or vapour. Avoid contact with skin. Small metal particles from machining may cause abrasion of the skin and may predispose to dermatitis. Prevent small spills and leakage to avoid slip hazard.

Static Accumulator: This material is not a static accumulator.

STORAGE

Do not allow material to freeze. Do not store in open or unlabelled containers.

Storage Temperature: 5 C (41 F) – 40 C (104 F)

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit/Standard			Note	Source	Year
POTASSIUM HYDROXIDE		MAC	2 mg/m ³			China OELs	2019
POTASSIUM HYDROXIDE		Ceiling	2 mg/m ³			ACGIH	2020

Exposure limits/standards for materials that can be formed when handling this product: When mists / aerosols can occur, the following are recommended: 5 mg/m³ – ACGIH TLV (inhalable fraction).

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

PERSONAL PROTECTION

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Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:
Particulate air-purifying respirator approved for dust or oil mist is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

Hand Protection: Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves. Nitrile, Viton

Eye Protection: If contact is likely, safety glasses with side shields are recommended. Chemical type goggles should be worn during misting operations.

Skin and Body Protection: Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:
Chemical/oil resistant clothing is recommended.

Specific Hygiene Measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

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Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

GENERAL INFORMATION

Physical State: Liquid

Colour: Brown

Odour: Characteristic

Odour Threshold: N/D

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

Relative Density (at 20 °C): 0.979 [EN ISO 12185]

Flash Point [Method]: >100 °C (212 °F) [EN/ISO 2592]

Flammable Limits (Approximate volume % in air): LEL: 0.6 UEL: 6.5

Flammability (Solid, Gas): N/A

Autoignition Temperature: N/D

Boiling Point / Range: N/D

Vapour Density (Air = 1): N/D

Vapour Pressure: < 0.013 kPa (0.1 mm Hg) at 20 °C

Evaporation Rate (n-butyl acetate = 1): N/D

pH: 9.3

Log Pow (n-Octanol/Water Partition Coefficient): N/D

Solubility in Water: Emulsifies

Viscosity: [N/D at 40 °C] | 120 cSt (120 mm²/sec) at 20 °C

Freezing Point: N/D

Melting Point: N/D

Decomposition Temperature: N/D

Oxidizing Properties: See Hazards Identification Section.

OTHER INFORMATION

DMSO Extract (mineral oil only), IP-346: < 3 %wt

SECTION 10 STABILITY AND REACTIVITY

STABILITY: Material is stable under normal conditions.**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.**CONDITIONS TO AVOID:** Heat/ Freezing temperatures. High energy sources of ignition.**MATERIALS TO AVOID:** Strong oxidisers**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

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SECTION 11 TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

<u>Hazard Class</u>	<u>Conclusion / Remarks</u>
Inhalation	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapours, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
Ingestion	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Mildly irritating to skin with prolonged exposure. Based on assessment of the components.
Eye	
Serious Eye Damage/Irritation: No end point data for material.	May cause mild, short-lasting discomfort to eyes. Based on assessment of the components.
Sensitisation	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	May cause allergic skin reaction. Based on assessment of the components.
Aspiration: Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
Germ Cell Mutagenicity: No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
Carcinogenicity: No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
Reproductive Toxicity: No end point data for material.	Not expected to be a reproductive toxicant. Based on assessment of the components.
Lactation: No end point data for material.	Not expected to cause harm to breast-fed children.
Specific Target Organ Toxicity (STOT)	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

TOXICITY FOR SUBSTANCES

<u>NAME</u>	<u>ACUTE TOXICITY</u>
POTASSIUM HYDROXIDE	Oral Lethality: LD 50 273 mg/kg (Rat)

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OTHER INFORMATION

For the product itself:

Oil Mist (highly refined oils): Animals exposed to high concentrations of mist developed oil retention, inflammation, and oil granulomas in the respiratory tract. Oils exposed to high temperatures, cracking conditions, or mixing with tramp / used oils may introduce polycyclic aromatic compounds or microbial contaminants that could result in cancer or severe respiratory hazards.

Contains:

Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals.

IARC Classification:

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

SECTION 12 ECOLOGICAL INFORMATION

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

ECOTOXICITY

Material -- Expected to be harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

PERSISTENCE AND DEGRADABILITY

Biodegradation:

Base oil component -- Expected to be inherently biodegradable

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Waste producers need to assess the actual process used when generating the waste and its contaminants in order to assign the proper waste disposal code(s).

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DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

Empty Container Warning Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

SECTION 14 TRANSPORT INFORMATION

China List of Dangerous Goods (GB 12268 - 2012) : Not Regulated for Land Transport

INTERNATIONAL CLASSIFICATION FOR TRANSPORT

SEA (IMDG): Not Regulated for Sea Transport according to IMDG-Code

Marine Pollutant: No

AIR (IATA): Not Regulated for Air Transport

SECTION 15 REGULATORY INFORMATION

The hazard classification for this material is in accordance with the General Rules for Classification and Hazard Communication of Chemicals (GB 13690-2009).

REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS

The General Rules for preparation of precautionary label for Chemicals (GB 15258-2009):
Regulated

Law of the People's Republic of China on Prevention and Control of Environmental Pollution by Solid Waste: See Disposal Considerations section.

Listed or exempt from listing/notification on the following chemical inventories : AIIC, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

Special Cases:

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Inventory	Status
NDSL	Restrictions Apply

SECTION 16 OTHER INFORMATION

N/D = Not determined, N/A = Not applicable

KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):

H290: May be corrosive to metals; Corrosive to Metals

H302: Harmful if swallowed; Acute Tox Oral, Cat 4

H314(1A): Causes severe skin burns and eye damage; Skin Corr/Irritation, Cat 1A

H315: Causes skin irritation; Skin Corr/Irritation, Cat 2

H317: May cause allergic skin reaction; Skin Sensitisation, Cat 1

H318: Causes serious eye damage; Serious Eye Damage/Irr, Cat 1

H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A

H400: Very toxic to aquatic life; Acute Env Tox, Cat 1

H401: Toxic to aquatic life; Acute Env Tox, Cat 2

H402: Harmful to aquatic life; Acute Env Tox, Cat 3

H411: Toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 2

H412: Harmful to aquatic life with long lasting effects; Chronic Env Tox, Cat 3

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:

Composition: Component Table information was modified.

GHS Environmental Classification information was added.

GHS Environmental Hazards information was added.

GHS Health Classification information was modified.

GHS Health Hazards information was modified.

GHS Precautionary Statements - Disposal information was added.

GHS Precautionary Statements - Prevention information was modified.

GHS Precautionary Statements - Response information was modified.

Hazard Identification: Health Hazards information was modified.

Hazard Identification: Physical/Chemical Hazard information was modified.

Section 02: GHS Contains for LABEL_GHS codes information was added.

Section 02: GHS Sensitizer Statement information was deleted.

Section 04: First Aid Eye information was modified.

Section 04: First Aid Notes information was modified.

Section 04: First Aid Pre-existing Medical Conditions information was deleted.

Section 04: Symptoms and Effects information was modified.

Section 05: Fire Fighting Measures - Unusual Fire Hazards information was modified.

Section 05: Hazardous Combustion Products information was modified.

Section 06: Accidental Release - Spill Management - Land information was modified.

Section 06: Accidental Release - Spill Management - Water information was modified.

Section 07: Handling and Storage - Handling information was modified.

Section 07: Handling and Storage - Storage Phrases information was modified.

Section 07: Precautions information was modified.

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Section 07: Storage Temperature °C(°F) information was added.
Section 08: Exposure Limits Table information was added.
Section 08: Exposure limits/standards information was modified.
Section 08: Eye Protection information was modified.
Section 08: Respiratory CEN Standards - AP information was deleted.
Section 09: Boiling Point °C(°F) information was modified.
Section 09: China Flash Point C(F) information was modified.
Section 09: China Pour Point C(F) information was deleted.
Section 09: Colour information was modified.
Section 09: Flammable Limits - LEL information was modified.
Section 09: Flammable Limits - UEL information was modified.
Section 09: Flash Point °C(°F) information was modified.
Section 09: Melting Point C(F) information was modified.
Section 09: pH information was modified.
Section 09: Relative Density information was modified.
Section 09: Solubility in Water information was modified.
Section 09: Viscosity information was added.
Section 09: Viscosity information was modified.
Section 11 Substance Toxicology table information was added.
Section 11: Dermal Irritation Test Data information was modified.
Section 11: Eye Irritation Conclusion information was modified.
Section 11: Eye Irritation Test Data information was modified.
Section 11: Eye Irritation Test Guideline information was deleted.
Section 11: Inhalation Irritation Test Data information was added.
Section 11: Other Health Effects information was deleted.
Section 11: Skin Irritation Conclusion information was added.
Section 11: Skin Irritation Conclusion information was modified.
Section 11: Skin Irritation Test Guideline information was deleted.
Section 11: Skin Sensitization Conclusion information was modified.
Section 12: Ecological Information - Acute Aquatic Toxicity information was added.
Section 12: Ecological Information - Acute Aquatic Toxicity information was deleted.
Section 15: National Chemical Inventory Listing information was modified.
Section 15: Special Cases Table information was added.
Section 16: HCode Key information was modified.
Section 16: MSN, MAT ID information was modified.

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Referring to GB/T 16483 and GB/T 17519

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